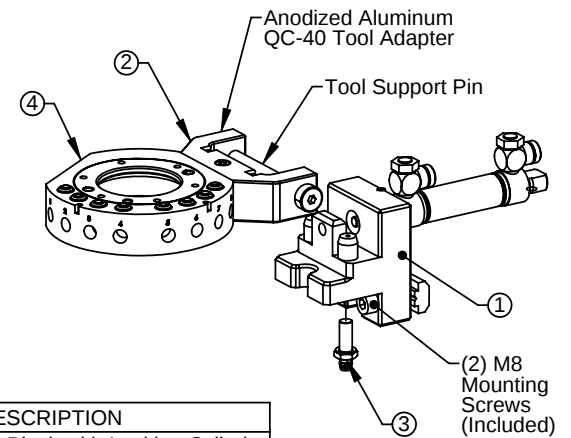
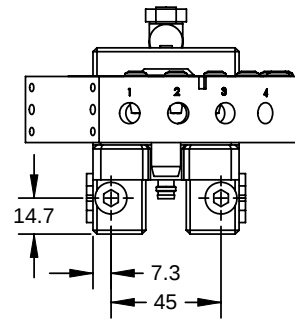
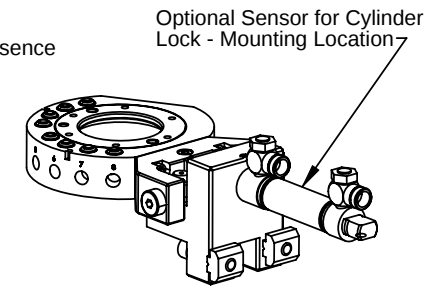
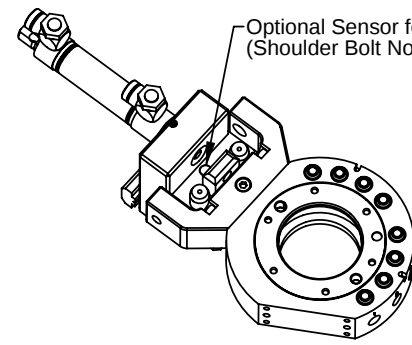
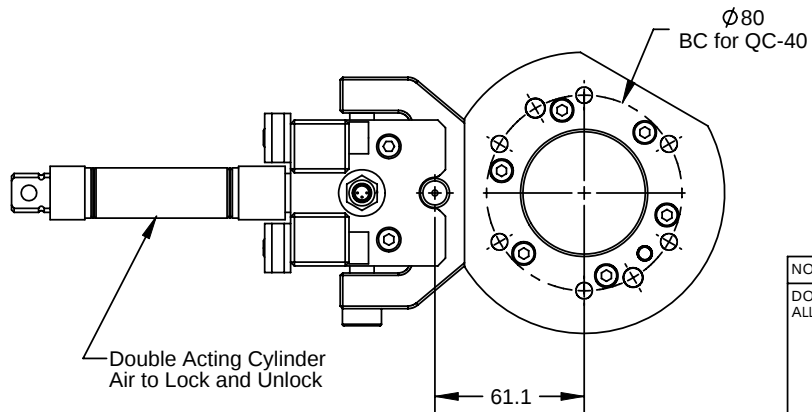
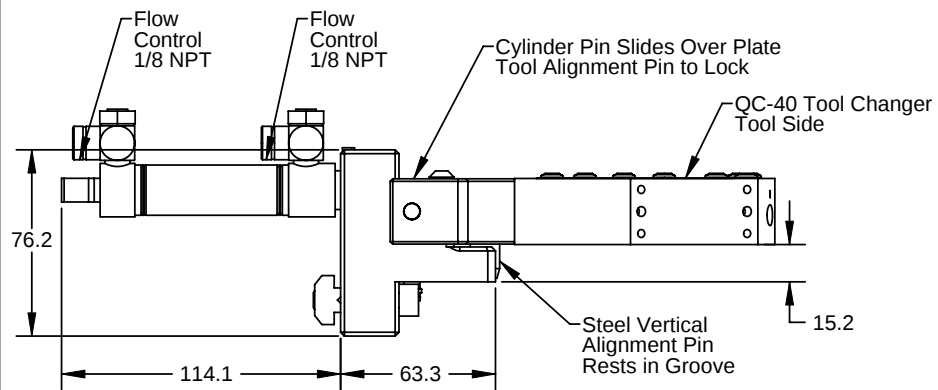
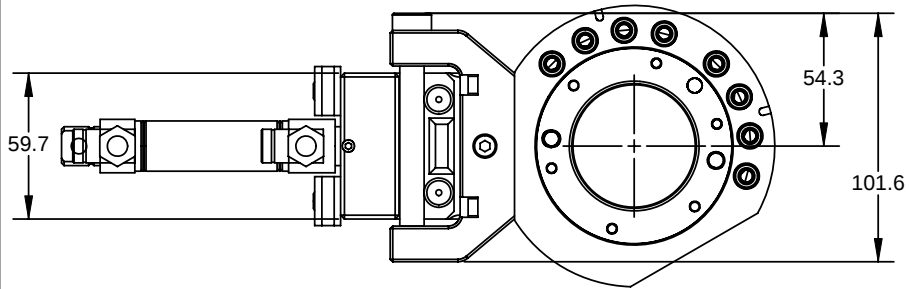
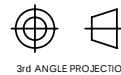




ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	9120-TSM-MM-5499	TSM Tool Hanger Block with Locking Cylinder
2	1	9120-TSM-TH-5497	Tool Hanger Module for J16 Flat
3	1	8590-9909999-34	True 2 PNP Proximity Sensor
4	1	9120-040T-000-000	QC-40 Tool, no options

NOTES: UNLESS OTHERWISE SPECIFIED
DO NOT SCALE DRAWING. DRAWN IN SOLIDWORKS.
ALL DIMENSIONS ARE IN MILLIMETERS.



1031 Goodworth Drive, Apex, NC 27539, USA
Tel: +1.919.772.0115 Email: info@ati-ia.com
Fax: +1.919.772.8259 www.ati-ia.com
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EXCEPT ON ORDER OR WITH PRIOR WRITTEN AUTHORIZATION OF ATI.

DRAWN BY: K. Zachary 02/01/10	TITLE: Locking TSM with QC-40
CHECKED BY: _	SCALE: 1:2
WEIGHT LBS: _____	SIZE: B
ASSEMBLY REF: _____	DRAWING NUMBER: 9230-20-3178
PRODUCT RELEASE # 090226-1	DATE: _____
SHEET 1 OF 1	REVISION 01